# ISOLATED DIGITAL INPUT / RELAY OUTPUT BOARD <br> MODEL 104-II32-4RO <br> USER MANUAL 


#### Abstract

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ALWAYS CONNECT AND DISCONNECT YOUR FIELD CABLING WITH THE
COMPUTER POWER OFF. ALWAYS TURN COMPUTER POWER OFF
BEFORE INSTALLING A BOARD. CONNECTING AND DISCONNECTING
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## Chapter 1: FUNCTIONAL DESCRIPTION

The board provides isolated digital inputs with Change of State Detection and electromechanical relay output interfaced for PC/104 compatible computers. The board provides thirty two optically-isolated inputs for AC or DC control signals and four electromechanical relay outputs. The board occupies eight consecutive addresses in I/O space. Read and write operations are done on an 8 -bit-byte oriented basis.

## INPUTS

The isolated inputs can be driven by either AC or DC signals and are not polarity sensitive. Input signals are rectified by photocoupler diodes. A 1.8 K -ohm resistor in series dissipates unused power. Standard $12 / 24$ AC control transformer outputs can be accepted as well as DC voltages. The input voltage range is 3 to 31 volts (rms) for a "hi" or "1" reading. External resistors connected in series may be used to extend the input voltage range, however this will raise the input threshold. Consult with factory for available modified input ranges.

Each input circuit contains a switchable filter that has a 4.7 mS time constant. (Without filtering, the response is 10 uS.) The filter must be selected for AC inputs in order to eliminate the on/off response to AC. The filter is also valuable for use with slow DC input signals in a noisy environment. The filter may be switched out for DC inputs in order to obtain faster response. Filters are individually selected by jumpers. The filters are switched into the circuit when the jumpers are installed in position FLT0 to FLT31.

## INTERRUPTS

When enabled by a software write, the board asserts an interrupt whenever any of the inputs changes state from high to low, or low to high. This is called Change-of-State (COS) detection. Once an interrupt has been generated and serviced, it must be cleared by a software write. The 32 inputs are enabled in 8 groups of 4 inputs each.

Interrupts are directed to IRQ levels \#3 through \#7, \#9 through \#12, \#14 and \#15 by jumper installation.
This board has been designed to allow for IRQ sharing. When a COS event happens the selected IRQ level comes out of tri-state for 1 uS during which the IRQ signal is 'low' for 750 nS then transitions to 'high' for 250 nS . This event can be read back by a software read and cleared by a software write.

## OUTPUTS

The electromechanical relay outputs are comprised of four FORM C SPDT outputs. The relays are all deenergized at power-on. Data to the relays is latched by a software write.

A fused +5 V source is available on the $50 \mathrm{pin} \mathrm{I} / \mathrm{O}$ connector for general purpose use. There are two (2) pins with this source, as well as two (2) Ground pins. A "polyfuse" will open the circuit if 0.5 A is drawn for more than a moment, acting as a slow-blow type fuse. This fuse is resettable however, and once the source of excessive current is corrected, the fuse will reset. If no action is taken by the user, the fuse will open until it's element cools off, then the fuse will reset, and if the current is still at 0.5 A , the fuse will open again.

| 13 | GND | Ground |
| :--- | :--- | :--- |
| 14 | Vcc | +5 volts (fused) |
| 15 | Vcc | +5 volts (fused) |
| 16 | GND | Ground |

Figure 1-1: BLOCK DIAGRAM


Figure 1-2: EXAMPLE OF ONE INPUT CIRCUIT


## Chapter 2: INSTALLATION

A printed Quick-Start Guide (QSG) is packed with the board for your convenience. If you've already performed the steps from the QSG, you may find this chapter to be redundant and may skip forward to begin developing your application.

The software provided with this PC/104 Board is on CD and must be installed onto your hard disk prior to use. To do this, perform the following steps as appropriate for your operating system. Substitute the appropriate drive letter for your CD-ROM where you see $d$ : in the examples below.

## CD Installation

The following instructions assume the CD-ROM drive is drive "D". Please substitute the appropriate drive letter for your system as necessary.

## DOS

1. Place the CD into your CD-ROM drive.
2. Type Ener to change the active drive to the CD-ROM drive.

3. Follow the on-screen prompts to install the software for this board.

## WINDOWS

1. Place the CD into your CD-ROM drive.
2. The system should automatically run the install program. If the install program does not run promptly, click START | RUN and type DUN
3. Follow the on-screen prompts to install the software for this board.

## LINUX

1. Please refer to linux.htm on the CD-ROM for information on installing under linux.

## Installing the Hardware

Before installing the board, carefully read Chapter 3 and Chapter 4 of this manual and configure the board according to your requirements. The SETUP Program can be used to assist in configuring jumpers on the board. Be especially careful with Address Selection. If the addresses of two installed functions overlap, you will experience unpredictable computer behavior. To help avoid this problem, refer to the FINDBASE.EXE program installed from the CD. The setup program does not set the options on the board, these must be set by jumpers.

## To Install the Board

1. Install jumpers for selected options and base address according to your application requirements, as mentioned above.
2. Remove power from the PC/104 stack.
3. Assemble standoff hardware for stacking and securing the boards.
4. Carefully plug the board onto the PC/104 connector on the CPU or onto the stack, ensuring proper alignment of the pins before completely seating the connectors together.
5. Install I/O cables onto the board's I/O connectors and proceed to secure the stack together or repeat steps 3-5 until all boards are installed using the selected mounting hardware.
6. Check that all connections in your PC/104 stack are correct and secure then power up the system.
7. Run one of the provided sample programs appropriate for your operating system that was installed from the CD to test and validate your installation.


Figure 2-1: PC/104 Key Information

## Chapter 3: OPTION SELECTION

## FILTER RESPONSE SWITCH

Jumpers are used to select input filtering on a channel-by-channel basis. When jumper FLT0 is installed, filtering is introduced for input bit 0, FLT1 for bit 1, etc.

| JUMPER SELECTION | Bit Filtered |
| :---: | :---: |
| FLT 0 | IN00 |
| FLT 1 | IN01 |
| FLT 2 | IN02 |
| FLT 3 | IN03 |
| FLT 4 | IN04 |
| FLT 5 | IN05 |
| FLT 6 | IN06 |
| FLT 7 | IN07 |
| FLT 8 | IN08 |
| FLT 9 | IN09 |
| FLT 10 | IN10 |
| FLT 11 | IN11 |
| FLT 12 | IN12 |
| FLT 13 | IN13 |
| FLT 14 | IN14 |
| FLT 15 | IN15 |


| JUMPER SELECTION | Bit Filtered |
| :---: | :---: |
| FLT 16 | IN16 |
| FLT 17 | IN17 |
| FLT 18 | IN18 |
| FLT 19 | IN19 |
| FLT 20 | IN20 |
| FLT 21 | IN21 |
| FLT 22 | IN22 |
| FLT 23 | IN23 |
| FLT 24 | IN24 |
| FLT 25 | IN25 |
| FLT 26 | IN26 |
| FLT 27 | IN27 |
| FLT 28 | IN28 |
| FLT 29 | IN29 |
| FLT 30 | IN30 |
| FLT 31 | IN31 |

This filtering provides a slower response for DC signals as described previously and must be used when AC inputs are applied. If you believe an input may be electrically noisy, install the jumper to avoid false readings.

## INTERRUPTS

Select the desired interrupt level by installing a jumper at one of the locations marked IRQxx. An interrupt is asserted by the board when an Isolated Digital Input bit changes state, if enabled in software. A full description of how to enable/disable and clear IRQs is described in the Programming section of this manual.


Figure 3-1: OPTION SELECTION MAP
(A2 not used)

## ADDRESS SELECTION

This board occupies eight consecutive addresses in I/O space. The base or starting address can be selected anywhere within the I/O address range of 100-3FF, provided that it does not cause an overlap with other functions. If the addresses of two installed functions overlap, you will experience unpredictable computer behavior. The FINDBASE program supplied by ACCES will assist you in selecting a base address that will avoid this conflict.

Table 3-1: ADDRESS ASSIGNMENTS FOR COMPUTERS

| HEX RANGE | USAGE |
| :---: | :---: |
| 000-00F | 8237 DMA Controller 1 |
| 020-021 | 8259 Interrupt |
| 040-043 | 8253 Timer |
| 060-06F | 8042 Keyboard Controller |
| 070-07F | CMOS RAM, NMI Mask Reg, RT Clock |
| 080-09F | DMA Page Register |
| OAO-OBF | 8259 Slave Interrupt Controller |
| OC0-0DF | 8237 DMA Controller 2 |
| 0F0-0F1 | Math Coprocessor |
| 0F8-0FF | Math Coprocessor |
| 170-177 | Fixed Disk Controller 2 |
| 1F0-1F8 | Fixed Disk Controller 1 |
| 200-207 | Game Port |
| 238-23B | Bus Mouse |
| 23C-23F | Alt. Bus Mouse |
| 278-27F | Parallel Printer |
| 2B0-2BF | EGA |
| 2C0-2CF | EGA |
| 2D0-2DF | EGA |
| 2E0-2E7 | GPIB (AT) |
| 2E8-2EF | Serial Port |
| 2F8-2FF | Serial Port |
| 300-30F | reserved |
| 310-31F | reserved |
| 320-32F | Hard Disk (XT) |
| 370-377 | Floppy Controller 2 |
| 378-37F | Parallel Printer |
| 380-38F | SDLC |
| 3A0-3AF | SDLC |
| 3B0-3BB | MDA |
| 3BC-3BF | Parallel Printer |
| 3C0-3CF | VGA EGA |
| 3D0-3DF | CGA |
| 3E8-3EF | Serial Port |
| 3F0-3F7 | Floppy Controller 1 |
| 3F8-3FF | Serial Port |

The board's base address is set up by JUMPERS. Those jumpers control address bits A3 through A9. (Lines A2, A1 and A0 are used on the board to control individual registers. How these three lines are used is described in the Programming section of this manual.)

To determine how to set these JUMPERS for a desired hex-code address, refer to the SETUP program provided with the board. If you prefer to determine proper jumper settings yourself, first convert the hex-code address to binary form. Then, for each " 0 ", install corresponding jumpers and for each "1", remove the corresponding jumper.

The following example illustrates jumper selection corresponding to hex 300 (or binary $1100000 x x x$ ). The "xxx" represents address lines A2, A1, and A0 used on the board to select individual registers as described in the Programming section of this manual.

| Base Address in Hex Code | 3 |  |  | 0 |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 |  |  |  |  |  |  |  |
| Conversion Factors | 2 | 1 | 8 | 4 | 2 | 1 | 8 |
| Binary Representation | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| Jumper Legend | A9 | A8 | A7 | A6 | A5 | A4 | A3 |
| Addr. Line Controlled | A9 | A8 | A7 | A6 | A5 | A4 | A3 |
| Jumper Selection | OFF | OFF | ON | ON | ON | ON | ON |

Carefully review the address selection reference table on the preceding page before selecting the board address. If the addresses of two installed functions overlap, you will experience unpredictable computer behavior.

## Chapter 4: PROGRAMMING

The board occupies eight consecutive addresses in PC I/O space. The base or starting address is selected during installation and will fall on an eight-byte boundary. The boards read and write functions as follows:

| I/O Address | Read | Write |
| :---: | :---: | :---: |
| Base + 0 | Read Isolated Inputs 00-07 | Write Relay Outputs 0-3 |
| Base +1 | Read Isolated Inputs 08-15 | unused |
| Base +2 | Read Isolated Inputs 16-23 | unused |
| Base +3 | Read Isolated Inputs 24-31 | unused |
| Base +4 | unused | Dis/Enable IRQ ( 00/0F ) |
| Base +5 | Read COS Status Register | Clear Interrupt |
| Base +6 | unused | unused |
| Base +7 | unused | unused |

## ISOLATED DIGITAL INPUTS

Isolated digital input states are read as a single byte from the port. Each of the eight bits within the byte corresponds to a particular digital input. A "1" signifies that the input is energized, (on/high) and a "0" signifies that the input is de-energized (off/low).

Read at Base +0

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Iso Digital Input | IIN07 | IIN06 | IIN05 | IIN04 | IIN03 | IIN02 | IIN01 | IIN00 |

Read at Base +1

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Iso Digital Input | IIN15 | IIN14 | IIN13 | IIN12 | IIN11 | IIN10 | IIN09 | IIN08 |

Read at Base +2

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Iso Digital Input | IIN23 | IIN22 | IIN21 | IIN20 | IIN19 | IIN18 | IIN17 | IIN16 |

Read at Base +3

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Iso Digital Input | IIN31 | IIN30 | IIN29 | IIN28 | IIN27 | IIN26 | IIN25 | IIN24 |

The board response to inputs is rated at 10 uS . Sometimes it is necessary to slow down that response to accommodate AC inputs or in noisy environments. Hardware installation of JUMPERS to implement filtering are provided.

## COS (change-of-state)

The board supports interrupts on change of state of isolated digital inputs. Enabling the COS feature is controlled by writing to base address +4 . The COS feature is enabled and read back in 8 groups of 4 inputs according to the table below. Data is written to all eight COS groups as a single byte. Each bit within the byte controls a specific COS group. A "1" enables the corresponding group and a " 0 " disables it.

Write to Base +4

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| cos Group | H | G | F | E | D | C | B | A |


| cos GROUP | ISOLATED INPUT | cos GROUP | ISOLATED INPUT |
| :---: | :---: | :---: | :---: |
| A | IINOO | E | IIN16 |
|  | IIN01 |  | IIN17 |
|  | IIN02 |  | IIN18 |
|  | IIN03 |  | IIN19 |
| B | IIN04 | F | IIN20 |
|  | IIN05 |  | IIN21 |
|  | IIN06 |  | IIN22 |
|  | IIN07 |  | IIN23 |
| C | IIN08 | G | IIN24 |
|  | IIN09 |  | IIN25 |
|  | IIN10 |  | IIN26 |
|  | IIN11 |  | IIN27 |
| D | IIN12 | H | IIN28 |
|  | IIN13 |  | IIN29 |
|  | IIN14 |  | IIN30 |
|  | IIN15 |  | IIN31 |

Reading the COS Status Register is accomplished by a read to base +5 . This status register is read as a single byte. Each of the eight bits corresponds to a particular COS group in the same manner as the enabling byte. A " 1 " signifies that a COS has occurred on one of the four associating isolated inputs, a " 0 " signifies that a COS has not occurred.

Clearing IRQs as well as the COS Status Register is accomplished by writing any value to base address +5 . This clears all COS groups together.

## RELAY OUTPUTS

At power-up, all relays are initialized in the de-energized state. The relay outputs are controlled by writing to base address. Data is written to all four relays as a single byte. Each of the first four bits within the byte controls a specific relay, the last four bits do not control anything. A " 0 " energizes the corresponding relay and a " 1 " turns it off.

Write to Base +0

| Bit Position | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Relay Controlled | N/A | N/A | N/A | N/A | OUT3 | OUT2 | OUT1 | OUT0 |

For example, if bit D2 is turned on by writing hex DF to the base address, then the relay that is controlled by OUT2 is energized closing the associated normally-open contacts. All other relays would be de-energized and their normally-closed contacts would be closed.

## Chapter 5: SOFTWARE

Utility software provided on CD with the board include the base address locator, an illustrated setup program and a sample program. The sample program sequentially turns on and off each relay (walking bit). After each relay is turned on, the opto-isolated inputs are read, and the data is displayed.

FINDBASE: DOS Program locates active and available port addresses.
SETUP: Windows Board Setup Program for jumpers on the board.
The sample programs are in forms suitable for use with QuickBASIC, C, and Pascal.
CSAMPLES: SAMPLE1 This sample program sequentially turns on all relay control bits and sequentially turns them off (walking bit). Each time it sets a new bit, both the relay status and the isolated input are read and the data displayed. This demonstrates how to read and write to a port.

PSAMPLES: SAMPLE1 Same sample in Pascal.

## Chapter 6: CONNECTOR PIN ASSIGNMENTS

Isolated Inputs are connected to the board via a 34-pin HEADER type connector named P1. The mating connector is an IDC type with 0.1 inch centers or equivalent.

The wiring may be directly from the signal sources or may be on ribbon cable from screw terminal accessory boards. Pin assignments are as follows:


| PIN | NAME | FUNCTION |
| :---: | :---: | :---: |
| 1 | IIN00 A | Isolated Input 00 A |
| 2 | IIN00 B | Isolated Input 00 B |
| 3 | IIN01 A | Isolated Input 01 A |
| 4 | IIN01 B | Isolated Input 01 B |
| 5 | IIN02 A | Isolated Input 02 A |
| 6 | IIN02 B | Isolated Input 02 B |
| 7 | IIN03 A | Isolated Input 03 A |
| 8 | IIN03 B | Isolated Input 03 B |
| 9 | IIN04 A | Isolated Input 04 A |
| 10 | IIN04 B | Isolated Input 04 B |
| 11 | IIN05 A | Isolated Input 05 A |
| 12 | IIN05 B | Isolated Input 05 B |
| 13 | IIN06 A | Isolated Input 06 A |
| 14 | IIN06 B | Isolated Input 06 B |
| 15 | IIN07 A | Isolated Input 07 A |
| 16 | IIN07 B | Isolated Input 07 B |
| 17 |  |  |
| 18 |  |  |
| 19 | IIN08 A | Isolated Input 08 A |
| 20 | IIN08 B | Isolated Input 08 B |
| 21 | IIN09 A | Isolated Input 09 A |
| 22 | IIN09 B | Isolated Input 09 B |
| 23 | IIN10 A | Isolated Input 10 A |
| 24 | IIN10 B | Isolated Input 10 B |
| 25 | IIN11 A | Isolated Input 11 A |
| 26 | IIN11 B | Isolated Input 11 B |
| 27 | IIN12 A | Isolated Input 12 A |
| 28 | IIN12 B | Isolated Input 12 B |
| 29 | IIN13 A | Isolated Input 13 A |
| 30 | IIN13 B | Isolated Input 13 B |
| 31 | IIN14 A | Isolated Input 14 A |
| 32 | IIN14 B | Isolated Input 14 B |
| 33 | IIN15 A | Isolated Input 15 A |
| 34 | IIN15 B | Isolated Input 15 B |

Table 6-1: Connector Pin Assignments P1

Relay outputs are connected to the board via a 50 -pin HEADER type connector named P2. The mating connector is an IDC type with 0.1 inch centers or equivalent.

IDC 50 Pin Header Male


| PIN | NAME | FUNCTION | PIN | NAME | FUNCTION |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | OUTO-NO | Bit 0 Relay, Normally-Open Contact | 26 | IIN27 B | Isolated Input 27 B |
| 2 | OUTO-NC | Bit 0 Relay, Normally-Closed Contact | 27 | IIN26 A | Isolated Input 26 A |
| 3 | OUTO-C | Bit 0 Relay Common | 28 | IIN26 B | Isolated Input 26 B |
| 4 | OUT1-NO | Bit 1 Relay, Normally-Open Contact | 29 | IIN25 A | Isolated Input 25 A |
| 5 | OUT1-NC | Bit 1 Relay, Normally-Closed Contact | 30 | IIN25 B | Isolated Input 25 B |
| 6 | OUT1-C | Bit 1 Relay Common | 31 | IIN24 A | Isolated Input 24 A |
| 7 | OUT2-NO | Bit 2 Relay, Normally-Open Contact | 32 | IIN24 B | Isolated Input 24 B |
| 8 | OUT2-NC | Bit 2 Relay, Normally-Closed Contact | 33 |  |  |
| 9 | OUT2-C | Bit 2 Relay Common | 34 |  |  |
| 10 | OUT3-NO | Bit 3 Relay, Normally-Open Contact | 35 | IIN23 A | Isolated Input 23 A |
| 11 | OUT3-NC | Bit 3 Relay, Normally-Closed Contact | 36 | IIN23 B | Isolated Input 23 B |
| 12 | OUT3-C | Bit 3 Relay Common | 37 | IIN22 A | Isolated Input 22 A |
| 13 | GND | Ground | 38 | IIN22 B | Isolated Input 22 B |
| 14 | Vcc | +5 volts (fused) | 39 | IIN21 A | Isolated Input 21 A |
| 15 | Vcc | +5 volts (fused) | 40 | IIN21 B | Isolated Input 21 B |
| 16 | GND | Ground | 41 | IIN20 A | Isolated Input 20 A |
| 17 | IIN31 A | Isolated Input 31 A | 42 | IIN20 B | Isolated Input 20 B |
| 18 | IIN31 B | Isolated Input 31 B | 43 | IIN19 A | Isolated Input 19 A |
| 19 | IIN30 A | Isolated Input 30 A | 44 | IIN19 B | Isolated Input 19 B |
| 20 | IIN30 B | Isolated Input 30 B | 45 | IIN18 A | Isolated Input 18 A |
| 21 | IIN29 A | Isolated Input 29 A | 46 | IIN18 B | Isolated Input 18 B |
| 22 | IIN29 B | Isolated Input 29 B | 47 | IIN17 A | Isolated Input 17 A |
| 23 | IIN28 A | Isolated Input 28 A | 48 | IIN17 B | Isolated Input 17 B |
| 24 | IIN28 B | Isolated Input 28 B | 49 | IIN16 A | Isolated Input 16 A |
| 25 | IIN27 A | Isolated Input 27 A | 50 | IIN16 B | Isolated Input 16 B |

Table 6-2: Connector Pin Assignments P2

## Chapter 7: SPECIFICATIONS

## ISOLATED INPUTS

Number of inputs:
Type
Voltage Range: Isolation: Input Resistance: Response Time: Interrupts:

Thirty two
Non-polarized, optically isolated from each other and from the computer. (CMOS compatible)
3 to 31 DC or AC Rms ( 40 to 10000 Hz )
500 V *(see note)
1.8 K ohms in series with opto-coupler (two LEDs)
4.7 mSec w/filter, 10 uSec w/o filter (typical)

Software controlled with jumper IRQ selection

## RELAY OUTPUTS

Number of outputs:
Contact Type:
Rated Load AC:
Rated Load DC:
Max. Switching Voltage:
Max. Switching Current:
Contact Resistance:
Contact Life, mechanical:
Operating Time:
Release Time:

## INTERRUPTS:

POWER REQUIRED:
Four SPDT form C
Single crossbar; Ag with Au clad
0.5 A at 125 VAC ( 62.5 VA max)

1 A max at 24 VDC ( 60 W max)
125 VAC, 60 VDC
1 A
$100 \mathrm{~m} \Omega$ maximum
5 million operations minimum
5 milliseconds maximum
5 milliseconds maximum
Interrupts are generated when isolated inputs change state if enabled by software.
+5VDC @ 150 mA (all relays ON)

## ENVIRONMENTAL

| Operating Temp: | $0^{\circ}$ to $+70^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Weight: | Approximately 3.02 oz. |

*Notes on Isolation: Opto-Isolators and connectors are rated for at least 500 V channel-to-channel and channel-to-ground. Isolation voltage breakdowns will vary and are affected by factors like cabling, spacing of pins, spacing between traces on the PCB, humidity, dust and other environmental factors. This is a safety issue so a careful approach is required. For CE certification, isolation was specified at 40 V AC and 60 V DC. The design intention was to eliminate the influence of common mode. Use proper wiring techniques to minimize voltage between channels and to ground. For example, when working with AC voltages do not connect the hot side of the line to an input. Tolerance of higher isolation voltage can be obtained on request by applying a conformal coating to the board.

## Customer Comments

If you experience any problems with this manual or just want to give us some feedback, please email us at: manuals@accesio.com. Please detail any errors you find and include your mailing address so that we can send you any manual updates.

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